



# Core Acceptance Criteria

Pneumatic Clutch Actuator for WABCO applications



AFTERMARKET

# General information

## Accepted

- Core must be in an off-vehicle condition.
- Core must meet acceptance standards established within this document.
- The PCA must not be cracked, broken or deformed.
- The threads must not be damaged.
- The PCA must be complete and not disassembled.
- Cores production date after CW14/2013
- Acceptable part numbers:
  - 970 150 001 0
  - 970 150 008 0

## Rejected

- The core is a not complete unit and disassembled or altered in any manner.
- The core is damaged by non-operational causes such as car crash damage, fire, crack.
- The core has been improperly repaired / serviced.
- Cores production date before CW14/2013

# Acceptance criteria

Accepted ✓



Surface contamination



Surface contamination



Dirt or corrosion on flange



Dirt or corrosion on flange



Corroded ports



Scratches on external surface

# Acceptance criteria

## Rejected



Serious damages of a solenoid valve box.  
Missing material.



Missing, bent pins or corrosion in the connector.

## ZF Group

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