



Core Acceptance Criteria

Air Compressors for WABCO applications



REMAN

General information

Accepted

- Core must be a WABCO part number.
- Core must be in an off-vehicle condition.
- Core must meet acceptance standards established within this document.
- The Compressor must not be cracked, broken or deformed.
- The Air Compressors must not be strongly corroded or burnt (structure stability disturbance).
- Modification or repair of the compressor using original WABCO repair kits is permissible.
- Core must be free from oil and coolant - all fluid should be drained before sending core.

Rejected

- The core is a not complete unit and disassembled or altered in any manner.
- The core is damaged by non-operational causes such as car crash damage, rough handling, fire or improper removal, crack, stuff losses.
- There has been prior attempt at repair/rebuilding the component.
- The threads are damaged. The screw's holes are deformed.
- Modification or repair of the compressor with non-original repair kits is not permissible.

Acceptance criteria

Accepted ✓



Surface corrosion and dirt - no impact on surface, no pitting allowed (crankcase)



Signs of hit on external surfaces



Scratches on the gear wheel



Scratches, paint on the cylinder head



Scratches, paint on the crankcase



Deformation of the gear wheel

Acceptance criteria

Accepted ✓



Broken or damaged Endcover



Missing wheel nut



Light deformation of the front surface of crankshaft
(thread not damaged)

Acceptance criteria

Rejected (X)



Heavy pitting corrosion (Not off-vehicle condition)



Sign of hit (damage on the crankcase sealing area)



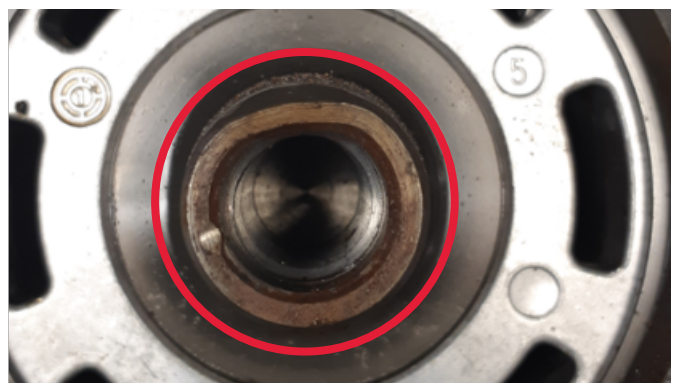
Damage of the device



Deformed (damaged) thread/ thread hole



Not complete (partially disassembled) unit



Deformed thread in crankshaft

Acceptance criteria

Rejected 



Not complete (partially disassembled) unit

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