

COMMERCIALLY CONFIDENTIAL

Core Acceptance Criteria and Returns process - Non UK Customers

EQUIPMENT: EUP REMANUFACTURING AFTERMARKET

SUBJECT: Core Acceptance Criteria and Returns process - Non UK Customers

1. INTRODUCTION

This document describes the criteria to be applied to the core in order for the EUP to be accepted for remanufacturing.

Each EUP needs to be checked against each of the following criteria.

2. CORE ACCEPTANCE CRITERIA - GENERAL OVERVIEW

Examine the condition of core and reject if unacceptable, typical criteria includes:

- Incomplete assembly ([section 1](#)),
- Assembled of scrap / incorrect parts,
- Dismantled (EUP must not be partially dismantled)
- Tampered with
- Damaged ([section 2](#)),
- Badly corroded ([section 3](#)),
- Seized unit ([section 4](#))

Core with light tooling marks is acceptable.

Core exhibiting any of the issues describe above needs to be scrapped.

2.1 Complete EUP

The injector must be complete and assembled (not dismantled).



The plunger and body parts are matched components and must be kept together at all times. In order to avoid the risk of mismatching / mixing Delphi Technologies will only accept complete units. Units with loose springs / missing spring washers will not be accepted.

2.2 Damaged core

2.2.1 Thread

EUP's with heavy scrapes and gouges or with thread damage are not acceptable.

Damaged core needs to be scrapped.



Not acceptable

2.3 Corroded core

EUP's exhibiting heavy corrosion on the body or any corrosion inside is not acceptable.



Not acceptable

2.4 Seized core

EUP's with a seized spring is not acceptable (picture is for illustration purpose only).



Not acceptable

2.5 Painted core

EUP Core painted cannot be remanufactured.
This core is not acceptable.



Not acceptable

2.6 Broken plunger

EUP with broken plunger cannot be Remanufactured. This can only be found on core strip down.



Not acceptable

2.7 Damaged Plunger

Core with damaged plunger is not acceptable.



Not acceptable

2.8 Damaged Body

Core with damaged body is not acceptable.



Not acceptable

Unidentifiable core must be excluded

2.9 Core packaging

All returned core should be packed in a suitable way to avoid damage during shipment to Delphi Technologies.

The typical precautions which need to be observed are:

- EUPs should have protective caps on to avoid damage to the thread and to avoid any contamination.
- EUPs should be boxed / bagged to avoid any external damage during transit.
- EUPs should be tagged with relevant customer identification numbers for traceability.

