

COMMERCIALLY CONFIDENTIAL

Core Acceptance Criteria and Returns process - Non UK Customers

EQUIPMENT: EUI REMANUFACTURING AFTERMARKET

SUBJECT: Core Acceptance Criteria and Returns process - Non UK Customers

1. INTRODUCTION

This document describes the criteria to be applied to the core in order for the injector to be accepted for remanufacturing.

Each injector needs to be checked against the following criteria.

2. CORE ACCEPTANCE CRITERIA - GENERAL OVERVIEW

Examine the condition of core and reject if unacceptable, typical criteria includes:

- Incomplete assembly
- Assembled of scrap / incorrect parts
- Dismantled (injector must not be partially dismantled)
- Tampered with
- Damaged
- Unidentified core

Core with broken spring or with light tooling marks is acceptable.

Burnt or fire damaged core is NOT acceptable.



Core exhibiting any of the issues describe above needs to be scrapped.

2.1 Seized core

Seized core is NOT acceptable.

The distance from the top of the spring to the base of the spring must be a minimum of 65.40 mm.



Seized core needs to be scrapped.

2.2 Complete injector

The injector must be complete and assembled (not dismantled).



Core with missing thrust socket assembly (thrust socket and pad) is acceptable.



Core with missing or broken connector is acceptable.



Incomplete core (except for thrust socket assembly and connector) needs to be scrapped.

2.3 Protection caps

It is mandatory to have a protection cap on the injector.



2.4 Core packaging

All returned core should be packed in a suitable way to avoid damage during shipment to Delphi Technologies.

The typical precautions which need to be observed are:

- Injectors should have protective caps on to avoid damage to the thread and to avoid any contamination.
- Injectors should be boxed / bagged to avoid any external damage during transit.
- Injectors should be tagged with relevant customer identification numbers for traceability.

2.5 Core Logistics

It is the responsibility of all customers to cover the associated costs of all core return.